





COMPUTING MATERIAL SOLUTIONS





COMPUT



Alpha's mission is to be the industry's preferred supplier of high-performance materials and chemistry. We accomplish this by delivering
leading technology and value, made possible by our innovative products, processes and people.
For meeting requirements of today's assemblies and for tomorrow's challenges, Alpha is the right choice for your material supply.

l'al a

ING

Computing related equipment must have a high degree of functionality and be capable of both processing large amounts of data quickly, as well as, connecting users to one another. This equipment also requires a large amount of processing speed and storage to support the use of complex software programs, displays and other peripherals. Today's computers and servers are complex in design and require joining materials that enable the assembly of a wide range of board types in a variety of different manufacturing processes and environments.









Servers



Hard Drives, Solid State Drives and Memory







COMPUTING: Tablets

Tablets represent the leading edge of assembly technology in the computer segment due to their functionality and complexity. Manufacturers of tablets value high performance and sustainable solder materials, as well as, creative solutions to overcome severe space constraints.

Key Requirements:

- High mechanical (i.e., drop shock) and electrical reliability
- Fine feature capable
- Product options to enable flexibility in board design and manufacturing process

• Excellent value, lowers total cost of ownership

APPLICATION PRODUCT TYPE PRODUCT

APPLICATION	PRODUCT TYPE	PRODUCT	LOW TEMP	PB FREE	HALOGEN FREE
SMT – Printing and Dispensing	Solder Paste	 ALPHA® OM-353 SAC305 / SACX Plus 0307 Repeatable printing down to 0.3mm/.012" pitch and 01005 passives Lowest post reflow residues of Alpha's chemistries Low HIP and NWO Defects Available in low silver SACX Plus alloy(s) for improved value ALPHA® OM-550 HRL1 Best mechanical performance of Alpha's low temperature solder alloys 			HF
		 Repeatable printing down to 0.3mm/.012" pitch and 01005 passives Significant reduction in warpage-induced defects such as HIP and NWO 	LIS	P 6	HF
SMT –	Solder	 ALPHA® JP-510 SAC305 Jettable to 0.5mm/.020" pitch High mechanical and electrochemical reliability 		P	HF
Jetting	Paste	ALPHA® JP-501 SnBiAg • Low HIP and NWO Defects • Jettable to 0.5mm/.020" pitch	LIS	P	HF
SMT / PTH – Pick and Place	Preforms	 ALPHA® Tape and Reel Preforms High solder volume precision and production yields using pick and place Available in many alloys, sizes and shapes Flux coated versions available (*some fluxes contain halogens) 	L.J.S	Põ	HF
SMT / PTH – Point	Cored Wire	 ALPHA® Telecore® HF-850 SAC305 / SACX Plus 0307 Performs well with all standard pad finishes Can be used in both robotic and manual soldering processes ROL0 		Põ	HF
Soldering, Rework and Repair		 ALPHA® Telecore® XL-825 SAC305 / SACX Plus 0307 Best for difficult to solder surfaces Can be used in both robotic and manual soldering processes ROL1 		Põ	
SMT – Dispensing		ALPHA® HiTech™ CU31-3085B • Fast flow • Reworkable			HF
	Underfill	ALPHA® HiTech™ CU31-300(A) • Fast flow • Excellent Impact Resistance • 20-day Pot Life • Reworkable			HF
	Encapsulant	 ALPHA[®] HiTech[™] EN31-4007B Excellent Impact Bend Resistance 20-day Pot Life Reworkable 			HF



Notebook computers available in the market today are extremely powerful with high capacity storage in a relatively small footprint. As a result, there are a wide variety of board materials, components and surface finishes being used in their assembly. Companies making notebook computers require joining materials which give them the greatest degree of flexibility in their board design.

Key Requirements:

- High mechanical and electrical reliability
- Fine feature capable
- Product options to enable flexibility in board design and manufacturing process
- Excellent value, lowers total cost of ownership

COMPUTING: Notebooks

APPLICATION	PRODUCT TYPE	PRODUCT	LOW TEMP	PB FREE	HALOGEN FREE
		 ALPHA® OM-353 SAC305 / SACX Plus 0307 Repeatable printing down to 0.3mm/.012" pitch and 01005 passives Lowest post reflow residues of Alpha's chemistries Low HIP and NWO Defects Available in low silver SACX Plus alloy(s) for improved value 		P	HF
SMT – Printing and	Solder Paste	ALPHA® OM-363 <i>SAC305</i> • Repeatable printing down to 0.4mm/.016" pitch • Low NWO and HIP Defects		ß	HF
Dispensing		 ALPHA® OM-550 HRL1 Best mechanical performance of Alpha's low temperature solder alloys Repeatable printing down to 0.3mm/.012" pitch and 01005 passives Significant reduction in warpage-induced defects such as HIP and NWO 	LIS	Põ	HF
CMT latting	Solder Paste	ALPHA® JP-510 SAC305 • Jettable to 0.5mm/.020" pitch • High mechanical and electrochemical reliability		F	HF
SMT – Jetting		ALPHA® JP-501 SnBiAg • Low HIP and NWO Defects • Jettable to 0.5mm/.020" pitch	Lis	Pb	HF
SMT / PTH – Pick and Place	Preforms	 ALPHA® Tape and Reel Preforms High solder volume precision and production yields using pick and place Available in many alloys, sizes and shapes Flux coated versions available (*some fluxes contain halogens) 	LIS	Põ	HF
SMT / PTH – Point Soldering,	Cored Wire	 ALPHA® Telecore® HF-850 SAC305 / SACX Plus 0307 Performs well with all standard pad finishes Can be used in both robotic and manual soldering processes ROL0 		P	HF
Rework and Repair		 ALPHA® Telecore® XL-825 SAC305 / SACX Plus 0307 Best for difficult to solder surfaces Can be used in both robotic and manual soldering processes ROL1 		P	
SMT – Dispensing		ALPHA® HiTech™ CU31-3085B • Fast flow • Reworkable			HF
	Underfill	ALPHA® HiTech™ CU31-300(A) • Fast flow • Excellent Impact Resistance • 20-day Pot Life • Reworkable			HF
	Encapsulant	ALPHA® HiTech™ EN31-4007B • Excellent Impact Bend Resistance • 20-day Pot Life • Reworkable			HF

COMPUTING: Notebooks continued

APPLICATION	PRODUCT TYPE	PRODUCT	LOW TEMP	PB FREE	HALOGEN FREE
	Bar and Solid Wire Solder	 ALPHA® SACX Plus 0807 Low Silver (0.8%) for improved value vs. SAC305 SAC305-like soldering and reliability performance on complex assemblies Low Copper dissolution and low drossing 		P	
		 ALPHA® SACX Plus 0307 Low Silver (0.3%) for improved value vs. SAC305 Low Copper dissolution and low drossing Excellent for most standard assemblies 		PS	
PTH – Wave / Selective		ALPHA® SnCX Plus 07 Silver free for best value of SnCu alloys Low Copper dissolution and low drossing 		Po	
Wave / Selective Soldering	Liquid Flux	ALPHA® EF-6103 • ORL0 • Passes IPC J-STD-004B • Best for selective soldering processes		Põ	
		ALPHA® EF-6808HF • ROL0 • Passes IPC J-STD-004B • Excellent for most standard complexity assemblies		Põ	HF
		ALPHA® EF-8000 • ROL0 • Passes IPC J-STD-004B • Excellent for high density board		Po	



Desktop computers have a wide range of functionality and capability without the space constraints of a notebook PC. Most are extremely powerful with high capacity storage. There are a wide variety of board materials, components and surface finishes being used in their assembly.

Key Requirements:

- High mechanical and electrical reliability
- Fine feature capable
- Product options to enable flexibility in board design and manufacturing process
- Excellent value, lowers total cost of ownership

COMPUTING: Desktops

APPLICATION	PRODUCT TYPE	PRODUCT	LOW TEMP	PB FREE	HALOGEN FREE
		 ALPHA® OM-353 SAC305 / SACX Plus 0307 Repeatable printing down to 0.3mm/.012" pitch and 01005 passives Lowest post reflow residues of Alpha's chemistries Low HIP and NWO Defects Available in low silver SACX Plus alloy(s) for improved value 		Põ	HF
SMT – Printing and	Solder Paste	ALPHA® OM-363 SAC305 • Repeatable printing down to 0.4mm/.016" pitch • Low NWO and HIP Defect		P	HF
Dispensing		 ALPHA® OM-550 HRL1 Best mechanical performance of Alpha's low temperature solder alloys Repeatable printing down to 0.3mm/.012" pitch and 01005 passives Significant reduction in warpage-induced defects such as HIP and NWO 	LIS	ß	HF
	Colder Dooto	ALPHA® JP-510 SAC305 • Jettable to 0.5mm/.020" pitch • High mechanical and electrochemical reliability		P	HF
SMT – Jetting	Solder Paste	ALPHA® JP-501 SnBiAg • Low HIP and NWO Defects • Jettable to 0.5mm/.020" pitch	Lis	Põ	HF
SMT / PTH – Pick and Place	Preforms	 ALPHA® Tape and Reel Preforms High solder volume precision and production yields using pick and place Available in many alloys, sizes and shapes Flux coated versions available (*some fluxes contain halogens) 	Lis	P	HF
SMT / PTH – Point Soldering, Rework and Repair	Cored Wire	 ALPHA® Telecore® HF-850 SAC305 / SACX Plus 0307 Performs well with all standard pad finishes Can be used in both robotic and manual soldering processes ROL0 		Põ	HF
		 ALPHA® Telecore® XL-825 SAC305 / SACX Plus 0307 Best for difficult to solder surfaces Can be used in both robotic and manual soldering processes ROL1 		Põ	

COMPUTING: Desktops continued

APPLICATION	PRODUCT TYPE	PRODUCT	LOW TEMP	PB FREE	HALOGEN FREE
		 ALPHA® SACX Plus 0807 Low Silver (0.8%) for improved value vs. SAC305 SAC305-like soldering and reliability performance on complex assemblies Low Copper dissolution and low drossing 		P	
	Bar and Solid Wire Solder	 ALPHA® SACX Plus 0307 Low Silver (0.3%) for improved value vs. SAC305 Low Copper dissolution and low drossing Excellent for most standard assemblies 		Pő	
PTH – Wave / Selective		ALPHA® SnCX Plus 07 Silver free for best value of SnCu alloys Low Copper dissolution and low drossing 		Po	
Wave / Selective Soldering	Liquid Flux	ALPHA® EF-6103 • ORL0 • Passes IPC J-STD-004B • Best for selective soldering processes		Põ	
		ALPHA® EF-6808HF • ROL0 • Passes IPC J-STD-004B • Excellent for most standard complexity assemblies		P	HF
		ALPHA® EF-8000 • ROL0 • Passes IPC J-STD-004B • Excellent for high density board		P	



Computer servers connect workstations, PCs and many other communications devices to one another locally and via the internet. This equipment is generally complex and powerful in design and requires joining materials that are highly robust and can withstand the most challenging manufacturing environments yet meet high surface insulation resistance requirements.

Key Requirements:

- Product options to enable flexibility in board design and manufacturing process
- High electrochemical reliability alone and in combination with other joining materials
- High thermal and electrical conductivity
- High throughput, low defects

COMPUTING: Servers

APPLICATION	PRODUCT TYPE	PRODUCT	LOW TEMP	PB FREE	HALOGEN FREE
		ALPHA® OM-363 SAC305 • Repeatable printing down to 0.4mm/.016" pitch • Low NWO and HIP Defects		Pb	HF
SMT – Printing and Dispensing	Solder Paste	 ALPHA® OM-550 HRL1 Best mechanical performance of Alpha's low temperature solder alloys Repeatable printing down to 0.3mm/.012" pitch and 01005 passives Significant reduction in warpage-induced defects such as HIP and NWO 	LIS	P	HF
SMT –	Solder	ALPHA® JP-510 SAC305 • Jettable to 0.5mm/.020" pitch • High mechanical and electrochemical reliability		F	HF
Jetting	Paste	ALPHA® JP-501 SnBiAg • Low HIP and NWO Defects • Jettable to 0.5mm/.020" pitch	Lis	ß	HF
SMT / PTH – Pick and Place	Preforms	 ALPHA® BTC-578 Accuflux Preforms Innolot / SAC305 / Low-temp Increasing thermal conductivity and heat dissipation through void reduction Low flux residue improves electrochemical reliability Prevents mechanical stackup issues through increased solder volume 	LIS	P	HF
		 ALPHA® Tape and Reel Preforms High solder volume precision and production yields using pick and place Available in many alloys, sizes and shapes Flux coated versions available (*some fluxes contain halogens) 	Les s	ß	HF
SMT / PTH – Point	Cored Wire	 ALPHA® Telecore® HF-850 SAC305 / SACX Plus 0307 Performs well with all standard pad finishes Can be used in both robotic and manual soldering processes ROL0 		P	HF
Soldering, Rework and Repair		 ALPHA® Telecore® XL-825 SAC305 / SACX Plus 0307 Best for difficult to solder surfaces Can be used in both robotic and manual soldering processes ROL1 		P	
	Bar and Solid	ALPHA® SAC305 • Excellent soldering performance • High thermal fatigue resistance • Widely used		1	
PTH – Wave / Selective Soldering	Wire Solder	 ALPHA® SACX Plus 0807 Low Silver (0.8%) for improved value vs. SAC305 SAC305-like soldering and reliability performance on complex assemblies Low Copper dissolution and low drossing 		P	
	Liquid Flux	ALPHA® EF-6808HF • ROL0 • Passes IPC J-STD-004B • Excellent for most standard complexity assemblies		P	HF
	Liquid Flux	ALPHA® EF-8800HF • ORL0 • Passes IPC J-STD-004B • Designed for thick, complex boards		P	HF



Storage devices are used across a spectrum of electronic devices and are built in controlled manufacturing environments. Manufacturers value joining material quality and repeatable processing performance to meet their high quality standards.

Key Requirements:

- High mechanical and electrical reliability
- Fine feature capable
- Wide processing window
- High throughput, low defects

COMPUTING: Hard Drives, Solid State Drives and Memory

APPLICATION	PRODUCT TYPE	PRODUCT	LOW TEMP	PB FREE	HALOGEN FREE
SMT – Printing and Dispensing	Selder	 ALPHA® OM-353 SAC305 / SACX Plus 0307 Repeatable printing down to 0.3mm/.012" pitch and 01005 passives Lowest post reflow residues of Alpha's chemistries Low HIP and NWO Defects Available in low silver SACX Plus alloy(s) for improved value 		ß	HF
	Solder Paste	 ALPHA® OM-550 HRL1 Best mechanical performance of Alpha's low temperature solder alloys Repeatable printing down to 0.3mm/.012" pitch and 01005 passives Significant reduction in warpage-induced defects such as HIP and NWO 	LIS	F	HF
SMT –	Solder Paste	ALPHA® JP-510 SAC305 • Jettable to 0.5mm/.020" pitch • High mechanical and electrochemical reliability		P	HF
Jetting		ALPHA® JP-501 SnBiAg • Low HIP and NWO Defects • Jettable to 0.5mm/.020" pitch	Lis	Pb	HF
SMT / PTH – Pick and Place	Preforms	 ALPHA® Tape and Reel Preforms High solder volume precision and production yields using pick and place Available in many alloys, sizes and shapes Flux coated versions available (*some fluxes contain halogens) 	LIS	Pő	HF
SMT / PTH – Point Soldering, Rework and Repair		 ALPHA® Telecore® HF-850 SAC305 / SACX Plus 0307 Performs well with all standard pad finishes Can be used in both robotic and manual soldering processes ROL0 		Põ	HF
	Cored Wire	 ALPHA® Telecore® XL-825 SAC305 / SACX Plus 0307 Best for difficult to solder surfaces Can be used in both robotic and manual soldering processes ROL1 		P	



Power supply assemblies are used across a wide spectrum of devices and equipment in virtually all electronic markets. Power supplies are made in many places and, as a result, there are a wide variety of board materials, components and process conditions used.

Key Requirements:

- High performance under wide process conditions
- Excellent value, lowers total cost of ownership
- High mechanical and electrochemical reliability

COMPUTING: Power Supplies

APPLICATION	PRODUCT TYPE	PRODUCT	LOW TEMP	PB FREE	HALOGEN FREE
SMT – Printing and Dispensing		 ALPHA® OM-353 SAC305 / SACX Plus 0307 Repeatable printing down to 0.3mm/.012" pitch and 01005 passives Lowest post reflow residues of Alpha's chemistries Low HIP and NWO Defects Available in low silver SACX Plus alloy(s) for improved value 		Põ	HF
	Solder Paste	 ALPHA® OM-535 SBX02 Low temperature solder alloy with improved mechanical performance vs. SnBiAg Repeatable printing down to 0.4mm/.016" pitch 	LIS	P	HF
		 ALPHA® CVP-520MSD BC SnBiAg Repeatable printing down to 0.4mm/.016" pitch Low solder paste dripping and tailing 	Les	Po	HF
SMT / PTH – Pick and Place	Preforms	 ALPHA® Tape and Reel Preforms High solder volume precision and production yields using pick and place Available in many alloys, sizes and shapes Flux coated versions available (*some fluxes contain halogens) 	LIS	Põ	HF
SMT / PTH – Point Soldering, Rework and Repair	Cored Wire	 ALPHA® Telecore® XL-825 SAC305 / SACX Plus 0307 Best for difficult to solder surfaces Can be used in both robotic and manual soldering processes ROL1 		Põ	
SMT – Dispensing	Adhesive	 ALPHA® HiTech™ SM42-1311 Non-Sagging Excellent adhesion on FR4 Resists change due to high heat post application processing (i.e., wave soldering) 			HF
SMT – Printing	Adhesive	 ALPHA® HiTech™ SM42-120P Non-Sagging Excellent adhesion on FR4 Resists change due to high heat post application processing (i.e., wave soldering) 			HF

COMPUTING: Power Supplies continued

APPLICATION	PRODUCT TYPE	PRODUCT	LOW TEMP	PB FREE	HALOGEN FREE
	Bar and Solid Wire Solder	 ALPHA® SACX Plus 0807 Low Silver (0.8%) for improved value vs. SAC305 SAC305-like soldering and reliability performance on complex assemblies Low Copper dissolution and low drossing 		Põ	
		 ALPHA® SACX Plus 0307 Low Silver (0.3%) for improved value vs. SAC305 Low Copper dissolution and low drossing Excellent for most standard assemblies 		P	
PTH – Wave / Selective		 ALPHA[®] SnCX Plus 07 Silver free for best value of SnCu alloys Low Copper dissolution and low drossing 		Po	
Vave / Selective Soldering	Liquid Flux	ALPHA® EF-6103 • ORL0 • Passes IPC J-STD-004B • Best for selective soldering processes		P	
		ALPHA® EF-6808HF • ROL0 • Passes IPC J-STD-004B • Excellent for most standard complexity assemblies		P	HF
		ALPHA® EF-8000 • ROL0 • Passes IPC J-STD-004B • Excellent for high density board		P	



COMPUTING: Peripherals

Peripherals include a host of electronic devices that link directly to a PC via a wired or wireless connection and provide a variety of internal and external functions related to things like audio, video (displays), printing and cursor control (mouse). Peripherals can vary widely in quality and complexity with most common using medium complexity assemblies requiring high speed, low cost manufacturing.

Key Requirements:

- High performance under wide process conditions
- Excellent value, lowers total cost of ownership
- High mechanical and electrochemical reliability

APPLICATION	PRODUCT TYPE	PRODUCT	LOW TEMP	PB FREE	HALOGEN FREE
SMT – Printing and Dispensing	Colder	 ALPHA® OM-353 SAC305 / SACX Plus 0307 Repeatable printing down to 0.3mm/.012" pitch and 01005 passives Lowest post reflow residues of Alpha's chemistries Low HIP and NWO Defects Available in low silver SACX Plus alloy(s) for improved value 		Po	HF
	Solder Paste	 ALPHA® OM-550 HRL1 Best mechanical performance of Alpha's low temperature solder alloys Repeatable printing down to 0.3mm/.012" pitch and 01005 passives Significant reduction in warpage-induced defects such as HIP and NWO 	LÌS	Põ	HF
SMT / PTH – Pick and Place	Preforms	 ALPHA® Tape and Reel Preforms High solder volume precision and production yields using pick and place Available in many alloys, sizes and shapes Flux coated versions available (*some fluxes contain halogens) 	Lis	Pb	HF
SMT / PTH – Point Soldering,	Cored Wire	 ALPHA® Telecore® XL-850 SAC305 / SACX Plus 0307 Performs well with all standard pad finishes Can be used in both robotic and manual soldering processes ROL0 		P	HF
Rework and Repair		 ALPHA® Telecore® XL-825 SAC305 / SACX Plus 0307 Best for difficult to solder surfaces Can be used in both robotic and manual soldering processes ROL1 		ß	
SMT – Dispensing	Adhesive	 ALPHA® HiTech™ SM42-1311 Non-Sagging Excellent adhesion on FR4 Resists change due to high heat post application processing (i.e., wave soldering) 			HF
SMT – Printing	Adhesive	 ALPHA[®] HiTech[™] SM42-120P Non-Sagging Excellent adhesion on FR4 Resists change due to high heat post application processing (i.e., wave soldering) 			HF

COMPUTING: Peripherals continued

APPLICATION	PRODUCT TYPE	PRODUCT	LOW TEMP	PB FREE	HALOGEN FREE
		 ALPHA® SACX Plus 0807 Low Silver (0.8%) for improved value vs. SAC305 SAC305-like soldering and reliability performance on complex assemblies Low Copper dissolution and low drossing 		Põ	
	Bar and Solid Wire Solder	ALPHA® SACX Plus 0307 • Low Silver (0.3%) for improved value vs. SAC305 • Low Copper dissolution and low drossing • Excellent for most standard assemblies		Põ	
PTH – Wave / Selective		ALPHA® SnCX Plus 07 Silver free for best value of SnCu alloys Low Copper dissolution and low drossing 		Po	
Vave / Selective Soldering	Liquid Flux	ALPHA® EF-6103 • ORL0 • Passes IPC J-STD-004B • Best for selective soldering processes		Põ	
		ALPHA® EF-6808HF • ROL0 • Passes IPC J-STD-004B • Excellent for most standard complexity assemblies		Põ	HF
		ALPHA® EF-8000 • ROL0 • Passes IPC J-STD-004B • Excellent for high density board		Po	

alpha



For more information on Alpha's Communications Technologies, please contact a sales representative.

Worldwide/Americas Headquarters

300 Atrium Drive Somerset, NJ 08873 USA Tel: +1-814-946-1611

European Headquarters

Unit 2 Genesis Business Park Albert Drive Woking, Surrey, GU21 5RW UK Tel: +44 (0) 1483 758400

Asia/Pacific

8/F, Paul Y. Centre, 51 Hung To Road Kwun Tong, Kowloon Hong Kong Tel: 852-3190-3100

AlphaAssembly.com

